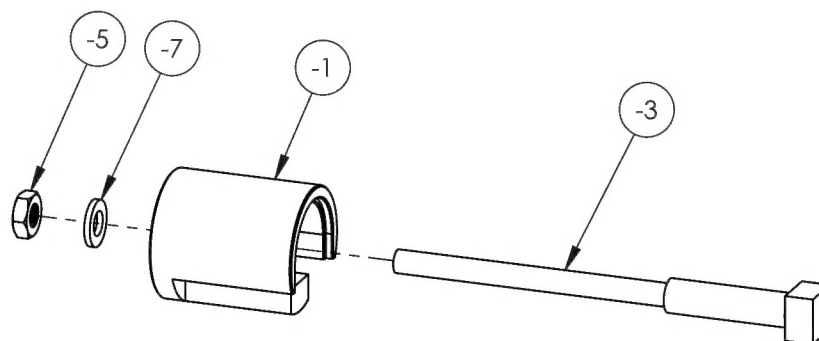
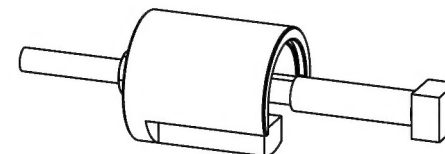


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D ENGRAVE NOTE P/N -1.	5/29/2009	RJC	RW
2	15-0340	UPDATED TO NEW DRAFTING STANDARDS. -1 CH'D DIMS WAS Ø1.220 IS Ø1.38, WAS Ø.906 IS Ø1.004, WAS .294 IS .41, WAS 1.339 IS 1.34, WAS 1.578 IS 1.58, WAS .015 IS .02. ADDED SLOTS FOR TOOL FITTING.	10/27/2015	SM	JAG



NOTE:
REF. AGUSTA T/N: 3G6405G07331.

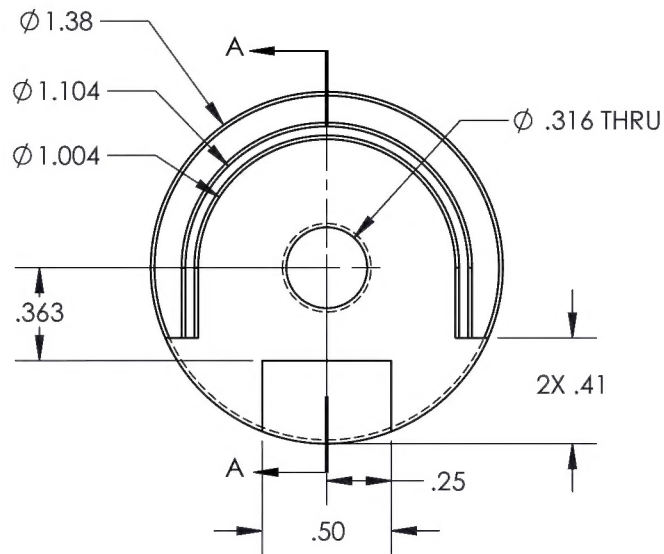
USED AS AN EXTRACTOR DURING
THE REMOVAL PROCEDURES DURING
THE DISASSEMBLY OF THE TWO HALF SCISSORS
P/N 3G6430A00331.

DART AEROSPACE	
TITLE T/R SCISSORS SHORT COUPLING REMOVAL TOOL	
DWG NO. RBW6405G07331-3G	REV 2
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 2/3/2009
USED ON MODEL AGUSTA	
SHEET 1 OF 3	

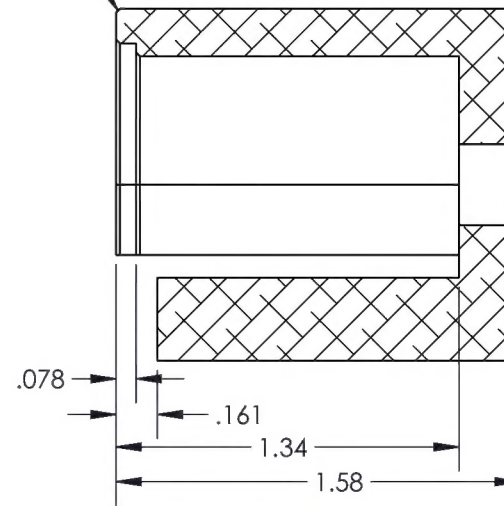
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	RECEIVER	6061		2
			-3	1	EXTRACTOR	4140/4142		3
		B/O	-5	1	NUT	STEEL	1/4-28 (SPENCER AIRCRAFT #AN316-4R)	1
		B/O	-7	1	WASHER	STEEL	Ø1/4 (AIRCRAFT SPRUCE #AN960-416)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0340	-1 CH'D DIMS WAS Ø1.220 IS Ø1.38, WAS Ø.906 IS Ø1.004, WAS .294 IS .41, WAS 1.339 IS 1.34, WAS 1.578 IS 1.58, WAS .015 IS .02. ADDED SLOTS FOR UPDATED TOOL FITTING.	10/27/2015	SM	JAG



5X .02 X 45°



SECTION A-A

ENGRAVE T/N, S/N,
"MADE IN USA"

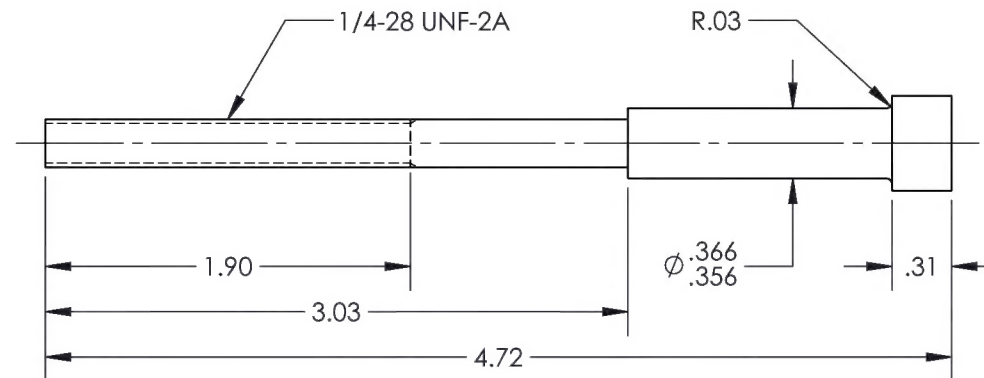
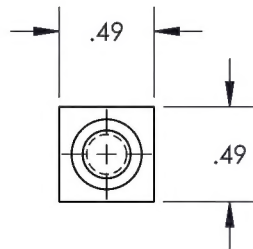
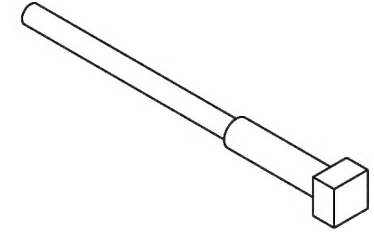
(-1)

RECEIVER

DART AEROSPACE	
TITLE T/R SCISSORS SHORT COUPLING REMOVAL TOOL	
DWG NO. RBW6405G07331-3G-1	REV 2
MAT'L 6061	DRAWN BY: MACKOVJAK
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 4:3	DATE 10/27/2015
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

EXTRACTOR

DART AEROSPACE	
TITLE T/R SCISSORS SHORT COUPLING REMOVAL TOOL	
DWG NO. RBW6405G07331-3G-3	REV 2
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT RC 55-60
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 2/3/2009
SHEET 3 OF 3	